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Dept. of Textile Engineering
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Course Name: Project Work (Code: Tex-441)

Project Title

Study on Woven Garments Merchandising

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ABSTRACT

The project is on study on woven garments merchandising.

This report emphasizes and illustrates on working procedure of garment merchandiser. It is known to all that garments playing an important role in our RMG sector, as a huge amount of order is coming into our country through garments. In this paper, we discussed the main functions of merchandising. We establish a detailed order given buyer and follow up the total order and follow up the production and at last the shipment procedure which is done by a merchandiser.

The paper needs to confirm an order, commercial Incoterms, test requirements and spec sheets also discussed here. We also discussed the merchandising process, responsibilities of merchandiser, work flow of merchandiser as merchandiser executes the order. The qualities of merchandiser, the papers handled by merchandiser, the area of merchandiser all are included here. Some tables, figures are added for creating practical sense. In some cases, careful training, education, planning, assisting, and co-coordinating the activities of buying a house will spread out and help our RMG sector as well as our economy.

For example, we attach a single order in detail given by the Columbian buyer (style no AM 6050, AX 6050)



ACKNOWLEDGEMENT

“In the name of Allah, the most merciful and beneficent”

We are very glad and deeply indebted to our respected teacher Maliha Marzana MAM Textile department for continuous support, instruction, encouragement, guidance, and suggestion to get through the Project. We are very grateful to MD. SHAHINUR RAHMAN (HR, Head) of standard group, civil Engineer tower, kalshi, Dhaka-1216

To give us the opportunity for Project Work.

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To the all aspects know about of standard group civil engineer tower kalshi, Dhaka-1216

I would like to thank our entire course mate in SONARGAON UNIVERSITY, who took part in this discussion while completing the course work.

Finally, I must acknowledge with due respect the constant support and patients of my brother& parents.



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Introduction

A projects report, also referred to as research paper, is a paper that provides the reader with sufficient information about a particular topic. Our project report is introduced as “Woven & knit Garments Merchandising” will be presented to you as a basis & practical information of Merchandising. In preparing this project report the needs of both the teacher & the taught have been kept constantly in view so that it may be a useful guide to those who are willing to get a merchandising job as well as to those who are who are already in the job. Because, this paper will provide a fresh idea about each important document needed the merchandising job. The research on the stated topic including the areas of working is as follows job responsibilities –If anybody gets involved with any type of job, He must have some responsibilities to perform some terms and conditions. He has to sustain certain responsibilities following rules and regulations with complete dutifulness, reliability and loyalty in order to continue his job. Well know about every job responsibilities of a merchandiser from this paper.

Over view Bangladesh Garments industry

The RMG industry in the only multi-billion-dollar manufacturing and export industry in Bangladesh. Whereas the industry contributed only 0.001 per cent to country's total export earnings in 1976, its share increased to about 75 per cent of those earnings in 2005. Bangladesh exported garments worth the equivalent of \$6.9 billion in 2005, which was about 2.5 per cent of the global total value (\$276 billion) of garment exports. The country's RMG industry grew by more than 15 per cent per annum on average during the last 15 years. The foreign exchange earnings and employment generation of the RMG sector have been increasing at double-digit rates from year to year some important issues related to the RMG industry of Bangladesh are noted in table



Important issues related to the Bangladesh ready-made Garment industry

Year(s) issue

1977-1980	Early period of growth
1982-1985	Boom days
1985	Imposition of quota restrictions
1990s	Knitwear sector developed significantly
1993-1995	Child labor issue and its solution
2003	Withdrawal of Canadian quota restriction

Source: compiled by the author from Quddus and Rashid (2000), main Uddin (2000) and databases of the Bangladesh Garment Manufacturers and Exporters Association and the Export promotion bureau, Bangladesh.

Currently, there are more than 5,000 firms in Bangladesh. More than 95 percent of those firms are locally owned with the exception of a few foreign firms located in export processing zones (Gonzales, 2002). The RMG firms are located mainly in three main cities: the capital city Dhaka, the port city Chittagong and the industrial city Narayanganj. Bangladesh RMG firms vary in size. Based on Bangladesh Garment Manufacturers and Exporters Association (BGMEA) data, main Uddin (2000) found that in 1997 more than 75 per cent of the firms employed a maximum of 400 employees each. Garment companies in Bangladesh form formal or informal groups. The grouping helps of share manufacturing activities, to diversify risks, horizontal as well as vertical coordination can be easily found in such group activities. Ready-made garments manufactured in Bangladesh are divided mainly into two broad categories: woven and knit products. Shirts, T-shirts and trousers are the main woven products and undergarments, socks,

Stockings, T-shirts, sweaters and other casual and soft garment are the main knit products. Woven garment products still dominate the garment export earnings of the country. The share of knit garment products has been increasing since the early 1990s, such products currently account for more than 40 per cent of the country's total RMG export earnings (BGMEA website). Although various types of garments are manufactured in the country, only a few categories, such as shirts, T-shirts, trousers, jackets and sweaters, constitute the major production-share (BGMEA website) and Nath, (2001). Economies of scale for large-scale production and export-quota holdings in the corresponding categories are the principal reasons for such a narrow product concentration. (2000) and databases of the Bangladesh Garment Manufacturers and Exporters Association and the Export promotion bureau, Bangladesh.



Analysis of Garments product and data

The list of products export from Bangladesh is the below.

Description of products
✓ Babies garments and clothing accessories
✓ sun
✓ Coats.
✓ Handkerchiefs.
✓ Hosiery
✓ Diereses
✓ Knit shirt and blouses.
✓ Sweaters
✓ Trousers.
✓ Breeches and shorts
✓ Nightwear and pajamas.
✓ Underwear.
✓ Wool babies garments and clothing accessories

✓ Shirt and blouse (woven).
✓ (Man-made fiber) handkerchiefs
✓ (Man-made fiber) shirt and blouse(woven)
✓ (Man-made fiber) trousers, breeches and shorts.
✓ Sweaters and non-cotton vegetable fibers.

Source: EPB, Dhaka: January-2006



Main apparel items Exported over the last five fiscal years' value in million US\$

Year	Shirts	Trousers	Jackets	T-shirts	Sweaters
2006-2007	1053.34	1667.72	430.28	1349.71	983.12
2007-2008	1056.69	2165.25	389.25	1781.51	1044.01
2008-2009	943.44	2201.32	1005.06	2208.9	1248.09
2009-2010	915.30	2512.24	1181.52	2765.56	1474.09
2010-2011	305.18	774.25	286.66	689.60	741.87

Export Earnings over the last five fiscal years' value in million US\$

YEAR	WOVEN	KNIT	TOTAL	GROWTH%
2006-2007	3598.20	2819.47	6417.67	12.87
2007-2008	4083.82	3816.98	7900.80	23.11
2008-2009	4657.63	4553.60	9211.23	16.59
2009-2010	5167.28	5532.52	10699.80	16.16
2010-2011(First quarter)	1525.28	1831.08	3356.36	44.66



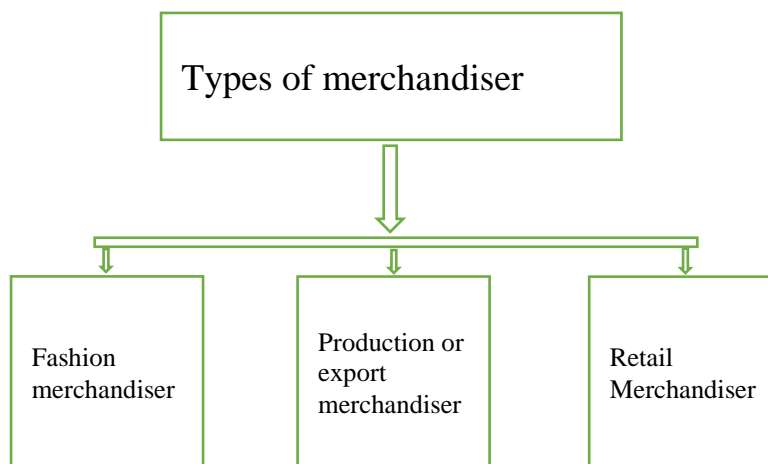
Chapter-02

Merchandising:

The person who is related in merchandising is called merchandiser.

The term “merchandising” is well known to the person specially involved in garments trade. The term merchandising has been derived from the term merchandise” merchandise means goods that are bought and sold. The term merchandiser may be defined as the person who merchandises the goods especially for export purposes. Garment mechanizing means buying raw materials and accessories, producing required garments, maintaining required quality level and exporting the garments within schedule time frame.

TYPES OF MERCHANDISERS:



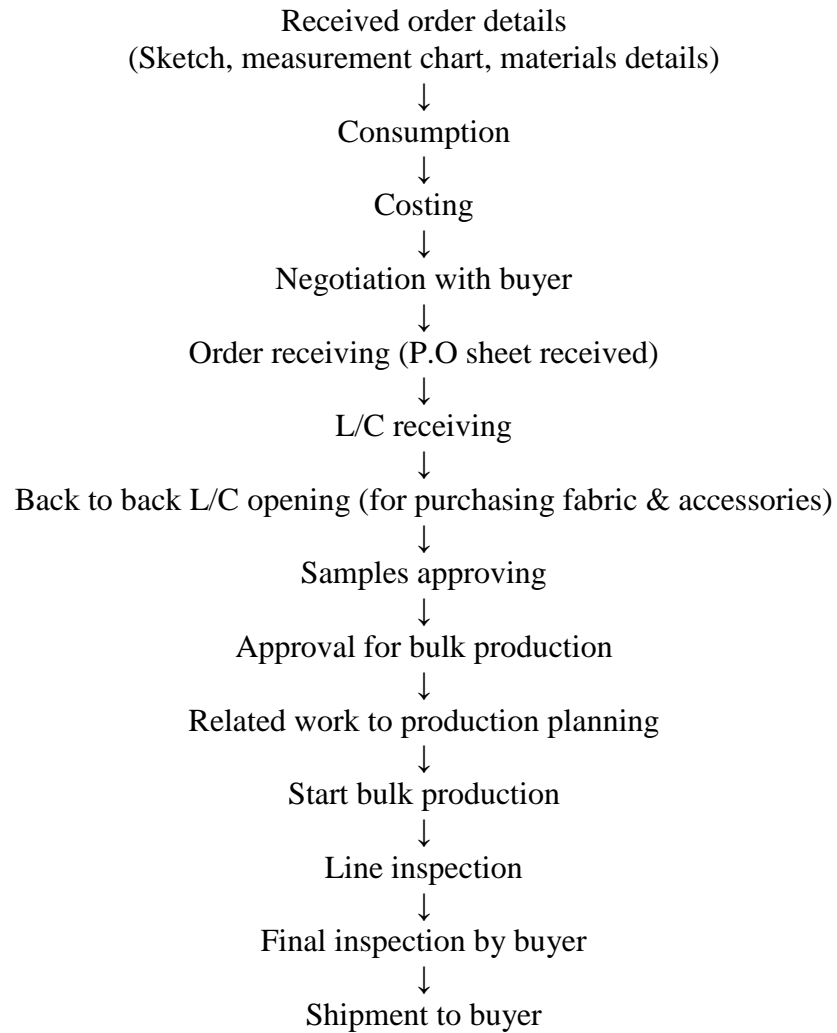
Work:

1. Garments mechanizing is the combination of some works buyer development, Work order collection, prizing, sample development approval of sample, fabrics and accessories collection, production follow up, documentation, delivery in the time etc.

2.To know about garments for selling is called garments merchandising.



Flow chart of garment merchandising:





Qualities of Merchandiser:

1. Communication skill: The communication is very much important to promote the business activity: The merchandiser should remember that communication must be lucid and should have face to face conversation with the buyer. He should have good command in English and adequate knowledge of technical for accurate and efficient communication.

2. Planning capability: Merchandiser should be capable of planning, based on the planning the order is to be followed. If the planning is not done properly it will directly affect the delivery time of the order

3. Decision making: For a Merchandiser, decision making power is most important. He should think about the decision to be taken and to act in a right way.

4. Loyalty: Loyalty is an essential character of human beings. Especially for the business people like merchandiser it is a must.

5. Knowledge about the field: Merchandiser should have adequate knowledge about all the textile manufacturing process, computer knowledge, and technical knowledge to communicate with different people in the business is a must. Good knowledge of fiber, yarn, fabric, dyeing, printing, finishing, dyes, color fastness, garments production. Etc. He should have clear conception of the usual potential quality problems in the garments manufacturing. He should have good knowledge of the usual raw material inspection systems & garments inspection system. He should have knowledge of the quota system used in each of the producing countries, duty rates, and customer's regulations. Shipping and banking documents etc.

1. Co-ordinate & Co-operate: Merchandiser is the person who is actually co-ordinate with the number of departments. To Co-ordinate with different people in the industry he should be co-operative

2. Monitoring ability: Merchandiser should monitor to expedite the orders.



Functions of Merchandisers:

1. Execution of sample orders.
2. Costing.
3. Programming.
4. Yarn procurement arrangements.
5. Production scheduling or route CARD drafting.
6. Accessories arrangement or order placing follow ups.
7. Approval of various processors sewing operations and finishing process.
8. Pattern approval or dummy size set approval.
9. Size set approval.
10. Preproduction sample follow ups.
11. Pilot run inspection.
12. In process inspection.
13. Production controlling.
14. Identifying shortages and make arrangements for the shortages.
15. Shortage quantity and quality following quality control procedures.
16. Following quality assurance procedures.
17. Maintaining the junior activities of in house and sub-contractor units.
18. Buyer reporting.
19. Highlighting to the management.
20. Proper reporting.
21. Record maintenance (records pertaining to merchandising)
22. Developing samples.
23. Placement of orders.
24. Taking measures for consistent production.



Chapter -03

Experimental workBooking sheet:

PRIMARK SS 2017 TOP PUPS -02								07/02/2017 Revised 23/02/2017				
FABRICATION: 98% COTTON 2% SPANSEX 20*16+70D/144*54 275 GSM												
SL#	PO/STYLE/ KIMBALL	DESCRIPTION	COLLOR	LAB DIPS REF	FIN. WIDTH	SHRINKAGE L/W	1 ST LOT YDS	2 ND LOT/Y DS	3 RD LOT /YDS	TOTAL/ YDS	FECTORY DTLS TO ISSU P/I	REMARKS
1	0223252/90 45920/1739 5	NAVY STRETCH SLIM CHINO	NAVY BLAZER (NAVY)	Lb dip # S02053/16, Dt. 12-11-16, SHADE A aprvd.	54"/55"	L - 5 / W -7	44810	49727	13442	107979	SATURN TEXTILES LTD	DELIVERY : 1ST LOT BY 25/02/20 17, 2ND PHASE BY 15/4/03/2 017 & 3RD LOT BY 15/06/20 17
2	0223259/90 45921/1740 6	BLACK SLIM STRETCH CHINO	Jet Black (Black)	LD # S02049/16, Dt. 12-11-16, SHADE A aprvd	54"/55"	L - 5 / W -7	40334	27921	10453	78708		
3	0237134/91 04312/4346 7	CHARCOAL STRETCH SLIM CHINO	Castle Rock (Charcoa l)	Lb dip # S01917/16, Dt. 30-10-16, SHADE A aprvd	54"/55"	L - 5 / W -7		55367	1643	57010		
4	0236683/90 45923/1741 2	STONE STRETCH SLIM CHINO	Silver Pink (Stone)	Lb dip # S02055/16, Dt. 12-11-16, SHADE A aprvd	54"/55"	L - 5 / W -7	16464	67157	7374	90995		
5	0235800/91 03711/4187 7	DARK BLUE STRETCH SLIM CHINO	Eclipse (Dark Blue)	Lb dip # S02236/16, SHADE A aprvd	54"/55"	L - 5 / W -7	13126	12974		26100		
6	0235896/91 03757 /42012	WINE STRETCH SLIM CHINO	Wine testing (Wine)	Lb dip # S01943/16, Dt. 01-11- 2016, SHADE A aprvd	54"/55"	L - 5 / W -7	22939	19432		42371		
7	0235992/91 03814/4281 5	KHAKI STRETCH SLIM CHINO	Forest Night (Khaki)	Lb dip # S01962/16, Dt. 5-11- 2016, SHADE A aprvd	54"/55"	L - 5 / W -7	13130	12677		25807		
8	0237003/91 04260/4338 2	BROWN STRETCH SLIM CHINO	Cocoa Brown (Brown)	Lb dip # S01982/16, Dt. 6-11- 2016, SHADE A aprvd	54"/55"	L - 5 / W -7		45392		45392		
							150803	29064 7	32912	474362		

NOTE: Shrinkage to be -5% in length & Width -7%
Please mention fabric width & shrinkage details in PI.



Purchase Order(P.O)

A buyer generated document that authorizes a purchase transaction. It includes a description of production, quantities, prices, discounts, payment terms, date of shipment, etc.



Purchase Control

Boston Office
 One Post Office Square, Suite 3600
 Boston MA, 02109
 USA

Purchase Order

PO No.: PO00495
 04/26/2017
 PO Status Closed Completed

Supplier	Delivery Address
Taylor Dickens 70 Bowman St. South Windsor, CT 06074 USA Terms: 30 Days Phone No: 800-123-4567 Attn: John Sullivan Email: john@taylordickens.com	Boston Office One Post Office Square, Suite 3600 Boston MA, 02109 USA Phone No: 800-504-3364 Attn: Patrick

DELIVERY DATE	REQUESTED BY	APPROVED BY	DEPARTMENT
04/28/2017	Patrick Smith	Patrick Smith	IT Department

Notes
Description ABC

ITEM NAME	ITEM CODE	QTY.	ITEM PRICE	DISC.	TOTAL
Nescafe Gold Blend Coffee 7oz.	QD2-00350	1.00	34.99	0.00	34.99
Tetley Tea Round Tea Bags 440/Pk	QD2-TET440	1.00	20.49	0.00	20.49
Niceday Economy Lever Arch File A4 Black	Q81-4857579	15.00	1.90	0.00	28.50
3 Tier Letter Tray	QD2-1523055	3.00	23.89	0.00	71.67
Viking A4 Economy Copier	QD2-9537	5.00	3.59	0.00	17.95
Economy Manilla Envelopes - 500	QD2-2071074	2.00	15.49	0.00	30.98
3 Tier Letter Tray	QD2-1523055	1.00	23.89	0.00	23.89

Order Total	\$ 228.47
-------------	-----------

Sketch for shirt

NLSS15-85_CASUAL SHIRT_BLEACHED CHECK



OPTION 1 LS

BRANDING PACK = TWISTED SOUL HERITAGE.

WHITE STITCHING COLOUR



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SKETCH FOR DENIM SHIRT

NLSS15-95_CASUAL SHIRT_TINTED DENIM



OPTION 1 LS

BRANDING PACK = TWISTED SOUL HERITAGE.
GOLDEN YELLOW STITCHING COLOUR



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Measurement of Shirt

1. Body length - 31"
2. 1/2 Chest - 24"
3. Yoke length -21"
4. Yoke Width -4"
5. Sleeve Length -34"
6. Sleeve Width - 21"
7. Cuff Length -9"
8. Cuff Width -2"
9. Pocket Length -6"
10. Pocket width -5 1/2"
11. Collar Length -16"
12. Collar Width -2"

Buyer comments

From: Shirley Ogden
Send: Tuesday, July 28, 2018 10:30 AM
To: Kawsar Habib
Subject: MTS-PAVLOV

Hi Kawsar Habib

Pls see below and attached. ENSURE THERE WILL BE NO CROSS STAINING

Initial-pink-lrg

All measurement sites fine please do keep the same.
Please make sure all fabrics perform to the test standards stated in our supplier manual ...
Please make sure all fabrics and labels are approved, BChantelle.
Care label format can be issued upon confirmed fine composition.
Please keep close check the collar point edges and keep these looking nice and sharp with no fade adages...
Ensure all design comments are adhered to.
Please send 8 salesman samples in fabric as soon as possible. please advise when these can be sent.

Shirley Ogden
Garment technologist
WHISPERING SMITH

Subject: MTS 69 AVLOV –DESIGN COMMENTS
Date: Tuesday 20 July 2018 09:30
From: Chris Thompson
Hi Shirley



Please find the below design comments for MTS 69 AVLOV (pale pink color option) please forward comments along with your fit comments to 69ft

- Pale pink color is approved
- Brave soul branded buttons are approved
- Inner side vent details are approved
- Back neck tape is approved
- The swing tag is missing I need you to attach this and remember to include the additional 100% cotton tag
- The woven inner yoke label is approved as per the sample
- Please position the woven size label 1cm from the right of the brave soul inner yoke label.

Kind regards

Chris

Chris Thompson

Graphic designer

WHISPERING SMITH

Costing for one Dozen woven shirt

Woven Shirt Consumption formula Short cut formula for quick consumption

At first please note the below point:

Body length = Body length + Seam allowance. (In case of wash garments, washing allowance to be added)

Body width = Chest width + Seam allowance. (In case of wash garments, washing allowance to be added)

Sleeve Length = Sleeve length + Seam allowance. (In case of wash garments, washing allowance to be added)

Suppose:

Body length = 32" + 1" (Seam Allowance) = 33"

Sleeve length = 23" + 2.5" (Cuff width)

+ 1.5" (Seam Allowance) = 27"

1/2 Chest Width = 24" + 1" (S.A) + 3" Pleat width
= 28"

Formula: = { 1/2 Chest X (CB length + Sleeve length) } X 2 / 36 / Fabric width + wastes %

= { 28" X (33+27) } X 2 / 36 / 44 + 5%



$$= (28 \times 60) \times 2 / 36 / 44 + 5\%$$

$$= 2.22 \text{ YDS / PC}$$

Calculation of Garments CM (Cost of Making) by SAM/SMV

Mayedul Islam

Merchandiser at Fashion Xpress Buying House.

Badda, Dhaka, Bangladesh.

Email: mayedul.islam66@gmail.com

Introduction:

SAM (or SMV) means the time (in minutes) that it takes a worker to complete a specific operation or produce a specific garment. The SAM is often calculated by using a stopwatch. Sometimes it's done by looking at a special table of times that have already been calculated, for every task needed to make a garment.

If we want to calculate CM of garments, then we have to know labor cost per minute.

1. Labor cost per minute = (Monthly salary of an operators/Total minutes available in the month) at 100% efficiency.

But no line can perform at 100% efficiency, so labor cost per minute increases when line efficiency goes down.

So, correct formula is,

2. Labor cost per minute = Total salary of the labors in a month / Total SAM produced by those labors in that month.

CM (cost of making) by SMV:

Cost / min = (Costing for the total month) / (Actual minute worked in the month).

(Consider operator's min, not include lunch or other break).

Operators min = No. of operator's X Working hr. per day X Working days.

Example:

Operator min = (1000 X 10 X 26) hrs {here, no of o/p= 1000}.

= 26,0000 hr X 60 {working hr = 10}.

=1 5,600000 min {working days=26 days}.

So, cost/min = {\$.561600 (Gas, Office Stuff, Electricity etc. bill)} / (15,600000).

= \$0.036/min.

So, CM cost:

Let, Sewingo/p time = 10 min

CM = 10min X cost/min

= 10 X \$ 0.036

= \$ 0.36/pcs



= \$ 0.36 X 12
= \$ 4.32/dz

How to Make Garments Costing Sheet

Amit Kumar Das

Founder of "টেক্সটাইল ম্যানিয়া" Blog

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Introduction:

Costing of garments is very significant task to do. The sheet called garments costing sheet consists all necessary information's. By Observing a garments costing sheet one can realize whether the garment's production is profitable or not. Which materials and how much time will be necessary for making this production etc. Generally, garments costing sheet is prepared by Finance department but for making sheet information is needed from buying section, production section, wages section, quality control section and account section etc. After making this sheet it should be handover to the proper authority.

Garments costing sheet:

Style no.	description	season	size	date
2340	full shirt	winter	14-17	xx/xx/xxxx

Item	Type	Quantity	Rate(Taka)	Price(taka)
Fabric	100% cotton(stripe)	1.75 meter	40	70.00
Thread	100% cotton	40	2	3.00
Interlining	Fusible			5.00
Bottom	Nylon	10	0.25	2.50
Label	Woven	1+1		4.00
Packing	Board, polypack etc.			5
Others				2.00

Total Cost of raw material = **91.50 taka**

Production	Time(minute)	Rate(taka)	Price(taka)
Spreading	3	0.20	0.60
Cutting	4	0.50	2.00
Sewing	8	1.00	8.00
Finishing	3	0.25	0.75



Preparation of Costing Sheet for Woven Garments:

Costing Sheet for Woven Garments				
Buyer	H&M	Date	20.06.2015	
Style	N.H-12	Delivery	15.08.2015	
Description	Men's Long Pant	Order Quantity	10000pcs	
Fabrication	Cotton 98% Spandex 2%			
GSM	290			
Size	L			
Wash Instruction	Heavy Enzyme Wash			
Factory	Mahbub Fashion			
Fabric Cost Per Dozen				
Fabrication	Item	Consumption	Unit price (\$)	Amount (\$)
%2Cotton 98% Spandex	Denim	20.00yds	3.5	70.00
Total Fabric cost Per Dozen per dozen				70.00
Accessories (Trimmings+ Packing + Embellishment) cost per dozen				
Accessories (Trimmings + Packing + Embellishment) cost per dozen				
Accessories (Trimmings + Packing + Embellishment) cost per dozen	Main Label			0.30
	Care Label			0.20
	Sewing Thread			1.10
	Eyelet			-
	Elastic			-
	Drawstring			-
	Embroidery			3.00
	Print			3.00
	Washing			48.00
	Button			1.50
	Zipper			0.60
	Hanger			-
	Hang Tag			0.50
	Poly Bag			0.50
Carton			1.00	
Others			0.10	
Total Accessories (Trimmings + Packing + Embellishment) cost per dozen				59.8
Lab Test (Fabric and Garments)per dozen				-
Total (Fabric + Accessories + Lab test) cost per dozen				129.8
Cost of making (CM) including profit per dozen				11.00
Commercial cost 4% of total (Fabric + Accessories+ Lab test) cost per dozen				5.20
Total price per dozen				146.00
FOB price per pc				12.17

Consumption

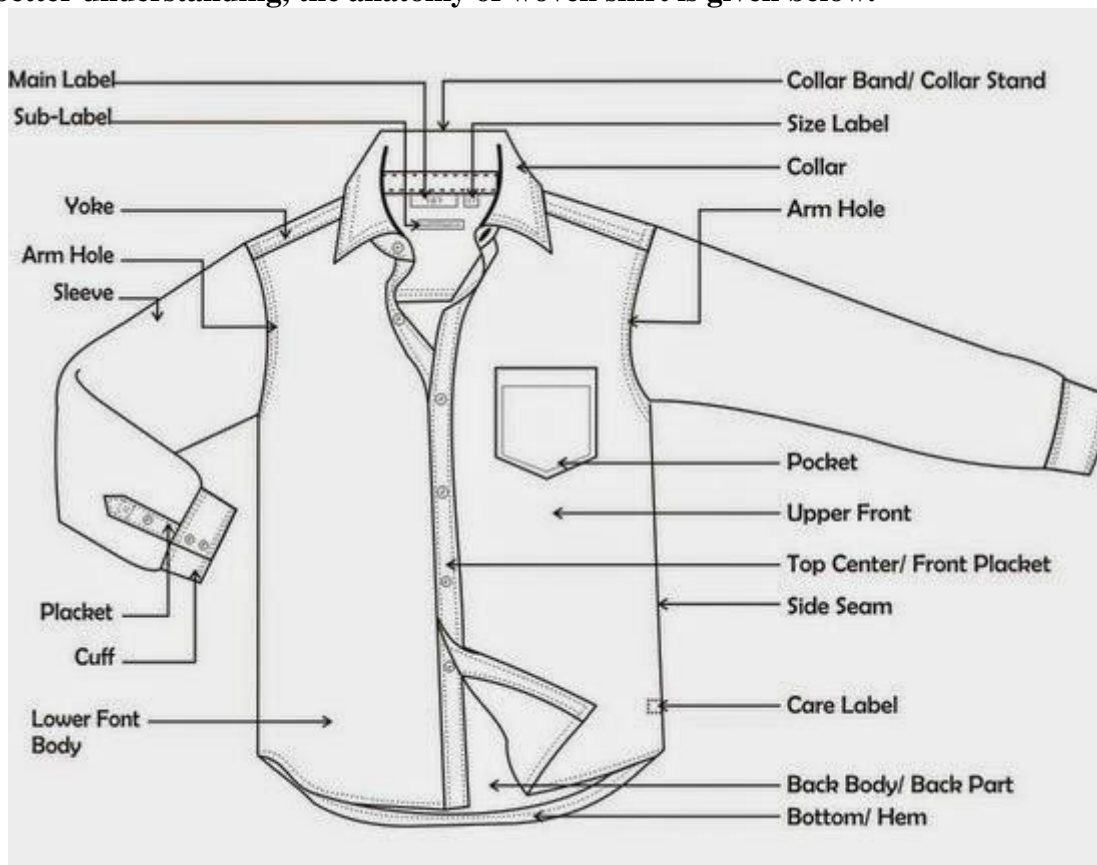
Shirt: Long Sleeve

Fabric consumption calculation:

Fabric consumption determination is a very important term in the garments section. Because fabric covers the greatest part of garments costing, so we should have better knowledge about **fabric consumption determination**.

For determination of fabric consumption of any parts of a woven shirt, we have to take the reading length and maximum width of this part of the shirt. And then we have to multiply length with width to find out the area of fabric required of this part and others should be followed as unit terms.

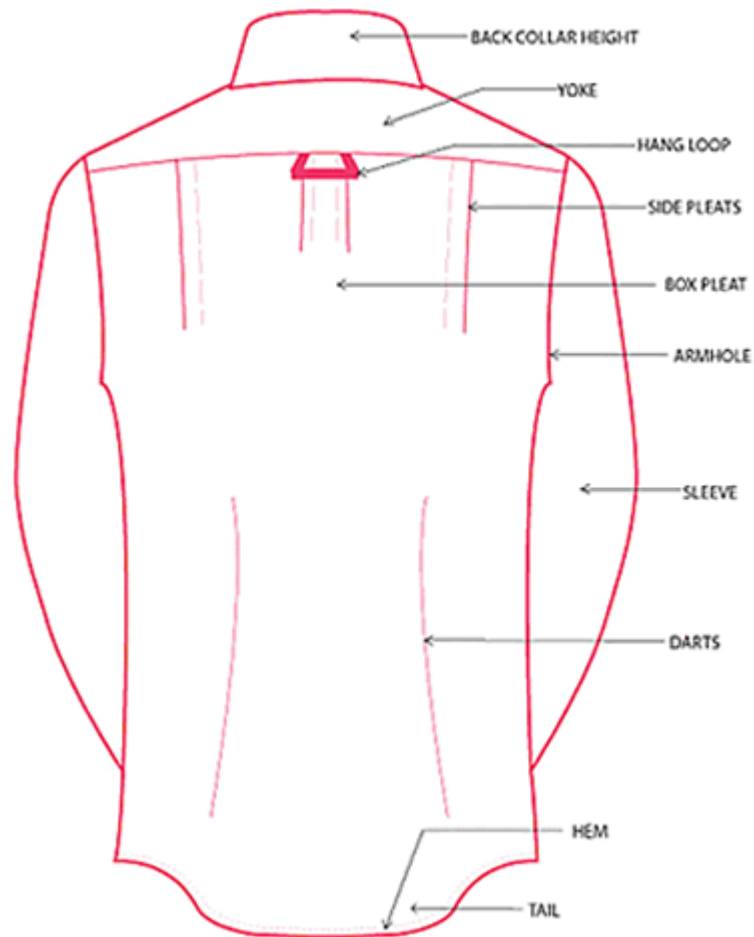
For better understanding, the anatomy of woven shirt is given below.



Anatomy of Long-Sleeve Woven Shirt

Back part:

The part of a garment, which covers the back part of the human body.



Back part of Long-Sleeve Woven Shirt

Formula:

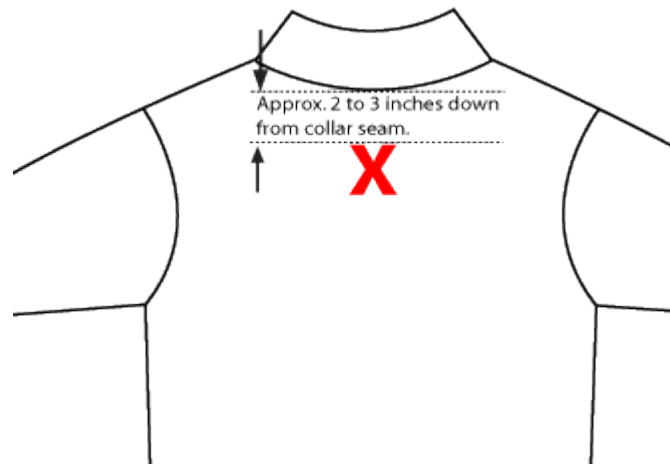
$$\{(Center\ back\ length + Allowance) \times (1/2\ Chest + Allowance)\}$$

Required fabric =
44 X 36

$$\begin{aligned} & (31" + 2") \times (24" + 2") \\ = & \\ & 44 \times 36 \\ = & 0.541yds \end{aligned}$$

Yoke:

A shaped piece of fabric in a garment, fitted about or below the neck and shoulders, from which the rest of the garment hangs. It can be split in two, called the —split yoke.



Yoke of Long-Sleeve Woven Shirt

Formula:

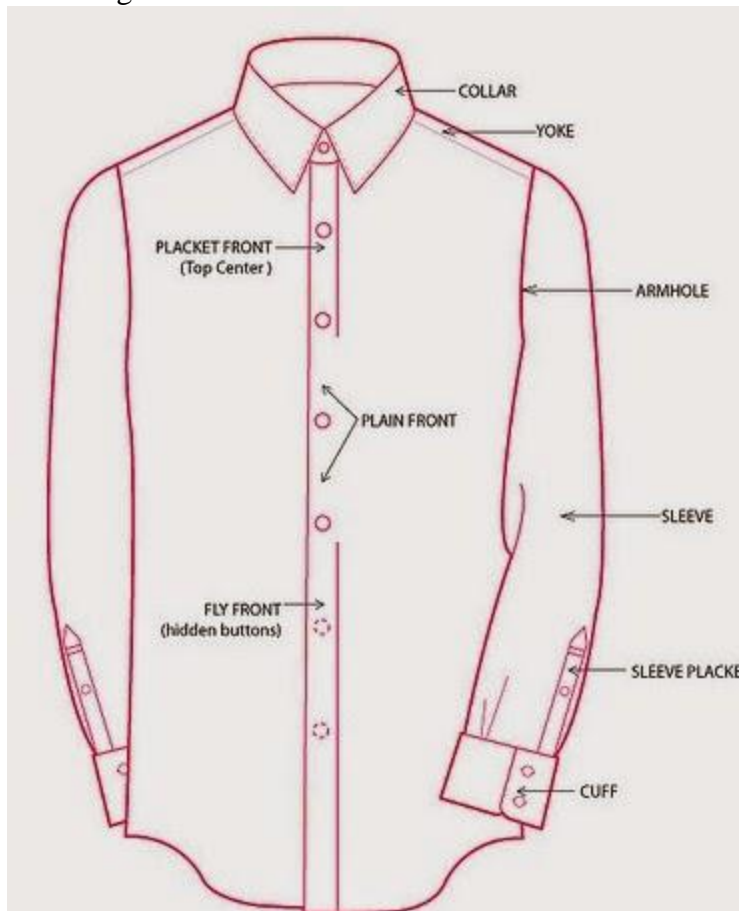
$$\text{Required fabric} = \frac{\{(Yoke\ length + Allowance) \times (Yoke\ width + Allowance)\}}{44 \times 36}$$

$$= \frac{(21" + 4") \times (4" + 1")}{44 \times 36}$$

$$= 0.079\text{yds}$$

Front part:

The front part of the shirt is given below.



Front part of Long-Sleeve Woven Shirt

Formula:

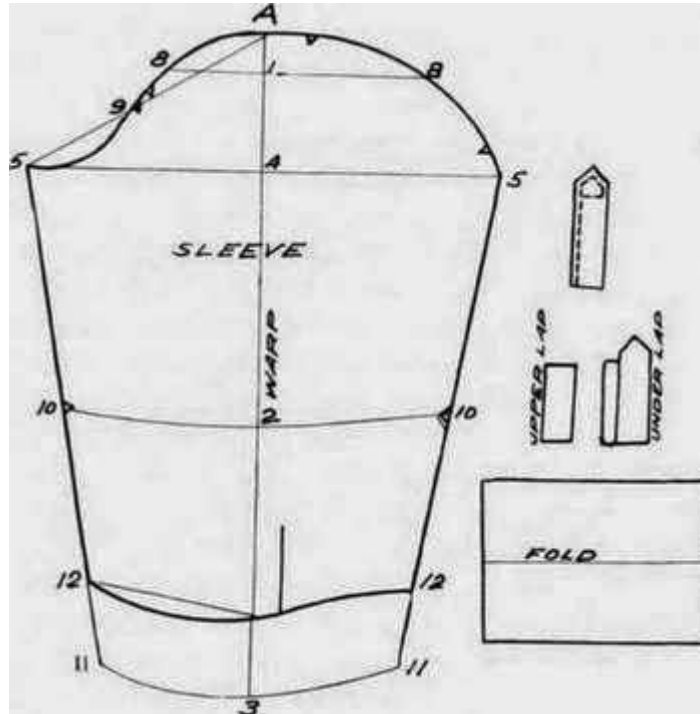
$$\text{Required fabric} = \frac{\{(\text{Body length} + \text{Allowance}) \times (\frac{1}{2} \text{ Chest} + \text{Allowance}) \times 2\}}{44 \times 36}$$

$$= \frac{(31" + 1") \times (12" + 2 \frac{1}{2} ") \times 2}{36 \times 44}$$

$$= 0.5858 \text{ yds}$$

Sleeve:

The part of a garment that covers the arm and is usually cut wider than the cuffs. Most sleeve lengths fall between 32 and 36 inches.



Formula:

$$\text{Required fabric} = \frac{(\text{Sleeve length} + \text{Allowance}) \times (\text{Arm hole depth full} + \text{Allowance}) \times 2}{44 \times 36}$$

Or,

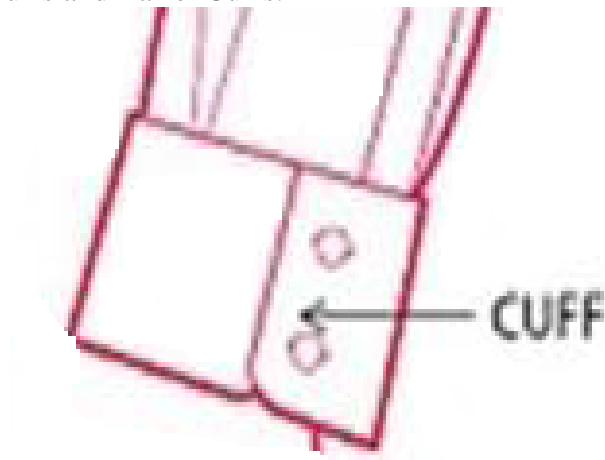
$$\text{Required fabric} = \frac{[(\text{Sleeve length} - (\frac{1}{2} \text{ Drop shoulder} + \frac{1}{2}")) + \text{Allowance}] \times (\text{Arm hole depth} + \text{Allowance}) \times 2}{44 \times 36}$$

$$= \frac{[(34 \frac{1}{2} - 11) + 1] \times [21 + 1] \times 2}{44 \times 36}$$

$$= 0.68 \text{yds}$$

Cuff:

A fold or band serving as a trimming or finish for the bottom of a sleeve. Some cuff styles include: French Cuffs and Barrel Cuffs.



Cuff of Long-Sleeve Woven Shirt

Formula:

$$\text{Required fabric} = \frac{(\text{Cuff length} + \text{Allowance}) \times (\text{Cuff width} + \text{Allowance}) \times 2}{44 \times 36}$$

$$= \frac{(9" + 3") \times (2 \frac{1}{2}" + \frac{1}{2} ") \times 2}{44 \times 36}$$

$$= 0.05\text{yds}$$

Pocket:

A small bag like attachment forming part of a garment and used to carry small articles, as a flat pouch sewn inside a pair of pants or a piece of material sewn on its sides and bottom to the outside of a shirt.



Pocket of Long-Sleeve Woven Shirt

Formula:

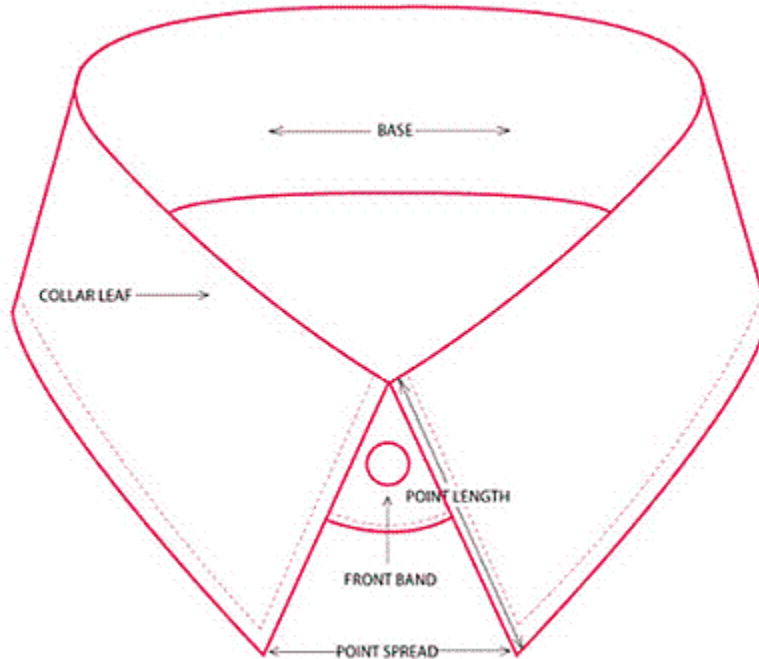
$$\text{Required fabric} = \frac{(\text{Pocket length} + \text{Allowance}) + (\text{Pocket width} + \text{Allowance})}{44 \times 36}$$

$$= \frac{(6'' + 2'') \times (5\frac{1}{2}'' + 1'')}{44 \times 36}$$

$$= 0.032 \text{ yds}$$

Collar:

The part of a shirt that encompasses the neckline of the garment, often to fold or rollover. Comes in various shapes, depending on the face shape and occasion.



Collar of Long-Sleeve Woven Shirt

Formula:

$$\text{Required fabric} = \frac{(\text{Collar length} + \text{Allowance}) \times (\text{Collar width} + \text{Allowance}) \times 4}{44 \times 36}$$

$$= \frac{(16'' + 5'') \times (2'' + 1'') \times 4}{44 \times 36}$$

$$= 0.159 \text{ yds}$$



Total Fabric Consumption for one Woven Shirt:

= Back part + Yoke + Front part + Sleeve + Cuff + Pocket + Collar

= 0.541 yds + 0.079 yds + 0.5858 yds + 0.68 yds + 0.05 yds + 0.032 yds + 0.159 yds

= 2.1268 yds per woven shirt

Per Dozen = 2.1268 X 12[1 Dozen = 12]

= 25.5216/dz (yds) + 5% (Wastages)

= 25.5216 + (25.5216 X 5/100)

= 25.5216 + 1.276

= 26.7976 yds per dozen

= 26.8 yds per dozen

Ans: 26.8 yds fabric needs to make 1 DZ (12 piece) woven shirt. I think this fabric consumption calculation will be helpful for your student or professional life. If you like it then please share or comment below.

- See more at: <http://textilecalculation.blogspot.com/2014/12/fabric-consumption-calculation-of-shirt.html#sthash.pIaNNLKC.dpuf>

Main features of a nice basic dress shirt

In other words, dress shirt is known as a formal shirt. Special features of dress shirt are as follows-

- A dress shirt should have a formal collar
- It will contain a full sleeve with cuff
- It will have a full-length opening at the front from the collar to the hem
- It will contain clean button and stiff collar and cuff



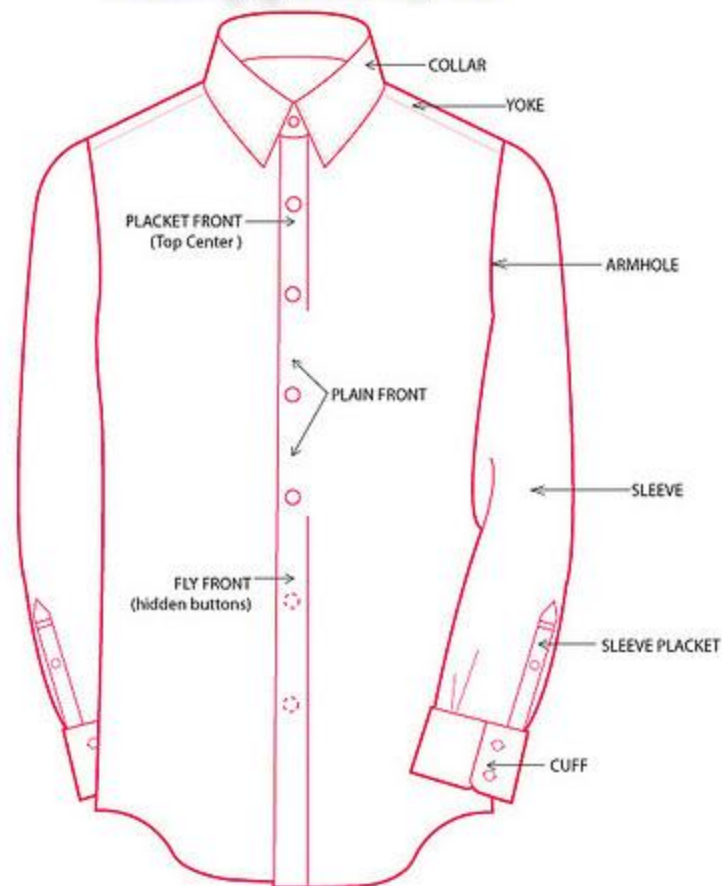
Dress Shirt

For evaluating Fabric consumption of a dress shirt at first we have to know about the basic parts of a dress shirt.

Basic parts of dress shirt:

- Main body
- Yoke
- Sleeve
- Collar
- Cuff
- Pocket
- Placket Box
- Top center

Anatomy of a Shirt: Front



Anatomy of a shirt front



Formula:

For evaluating fabric consumption nothing about formula. It's all about calculation sense. If you know about the area calculation of a rectangle, then I want to say that we also know about the calculation of fabric consumption.

To determine fabric consumption of any parts of a woven shirt, we have to take the reading length and maximum width of this part. And then we have to multiply length with width to find out the area of fabric required of this part and others should be followed as unit terms.

Calculation of fabric consumption of a Dress shirt

Note: Short cut way of fabric consumption determination is not so accurate as the elaborate way determination system. But it is an easy and time-saving way.

Conclusion: Consumption determination is a very important term in the garments section. Though fabric covers the greatest part of garments costing, so we should have better knowledge about fabric consumption determination.

***If you like our articles then please do not forget to comment. Your feedback will help us to share a new article as per your interest.



Sewing thread booking

AW18 DBO SLIM CHINO SEWING THREAD BOOKING													
STYLE	COLOR	TTL.ORDER QTY	APRIL+ MAY	BLNC ORDER QTY	CON S.	COUNT	TTL.REQ. QTY	BOOKING QTY/C ONE	STOCK	INHOUSE	BLC.Inhouse	BLC.TTL.R EQ	REMARK
### #	NAVY	35000		-35000	35	20/3	613				0	-613	
					70	20/2	817			0	-817		
					200	40/2	1750			0	####		
### #	BLACK	68000	55000	-13000	35	20/3	1190	770		770	0	-420	
					70	20/2	1587	1030		1030	0	-557	
					200	40/2	3400	2200		2200	0	####	
### #	TOBACCO	37020		-37020	35	20/3	648				0	-648	
					70	20/2	864			0	-864		
					200	40/2	1851			0	####		
### #	GREY	39864	24000	-15864	35	20/3	698	390		390	0	-308	
					70	20/2	930	500		500	0	-430	
					200	40/2	1993	1060		1060	0	-933	
### #	BURGUNDY	26509		-26509	35	20/3	464				0	-464	
					70	20/2	619			0	-619		
					200	40/2	1325			0	####		
### #	ECRU	28860	28800	-60	35	20/3	505	460		50	-410	-45	
					70	20/2	673	435		50	-385	-238	
					200	40/2	1443	970		100	-870	-473	
### #	BLUE	21938		-21938	35	20/3	384				0	-384	
					70	20/2	512			0	-512		
					200	40/2	1097			0	####		
### #	KHAKI	23522	23500	-22	35	20/3	412	330		330	0	-82	
					70	20/2	549	450		440	-10	-99	
					200	40/2	1176	940		940	0	-236	
	TOTAL	3E+05	131300	-149413				9535	0	7860	####	####	



Button booking

SL#	PO	STYLE	Style Name	ITEM	Color	Image	SIZE	GRMNTS QTY	Bulk booking IN GROSS	FACTORY DTLS TO ISSUE P/I	Delivery 28/04/2018	REMARKS
1	0359999	9045921	BLACK SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	19000	135.90	SATURN WOVEN	135.90	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	19000	679.51		679.51	
2	0360650	9160080	BLUE SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	13080	93.56	SATURN WOVEN	93.56	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	13080	467.79		467.79	
3	0360882	9160187	BURGUNDY SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	17635	126.14	SATURN WOVEN	126.14	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	17635	630.70		630.70	
4	0360490	9159983	ECRU SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	17760	127.03	SATURN WOVEN	127.03	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	17760	635.17		635.17	
5	0360412	9159949	GREY SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	26280	187.98	SATURN WOVEN	187.98	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	26280	939.88		939.88	
6	0360911	9136050	KHAKI SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	13115	93.81	SATURN WOVEN	93.81	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	13115	469.04		469.04	
7	0360159	9159805	NAVY SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	35000	250.35	SATURN WOVEN	250.35	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	35000	1251.74		1251.74	
8	0360196	9159813	TOBACCO SLIM STRETCH CHINO	BUTTON AS PER SAMPLE	AS PER APPROVAL		28 L	37020	264.80	SATURN WOVEN	264.80	
				BUTTON AS PER SAMPLE	AS PER APPROVAL		24 L	37020	1323.98		1323.98	
								178890				



Buyer comments:

Jewel Akanda (AJI Group)

From: Linzi Reed [LinziR@srg-plc.com]
Sent: Saturday, December 06, 2014 12:07 AM
To: 'Nazrul'
Cc: jewel_akanda@aji-group.com, Gail Mercer
Subject: RE: ML6404 Back Neck Label Attachemnt Approval.
Attachments: Outlook.jpg, Email footer MAIN.png; footer_05.png; image001.png; image002.png

Hi Nazrul,

Tech packs state top and bottom?? Have you been advised differently???



Zipper booking

TO :		YESTER ZIPPERS													ATTN : Anoop/ Mohan	
ATTN:		Mr. SHAHID														
BUYER : PRIMARK -KIDS																
ORDER NO :		28-9103481/78 9103501 STRETCH TWILL														
		STRETCH TWILL TRS														
		AW18													SATURN WOVEN	
PO		0551249			0551405											
QUALITY : AS PER APPROVED																
ZIPPER BOOKING																
S.NO	STYLE	GARMENT COLOR	ZIPPER COLOR & NO	ZIPPER TAPE COLOR	78 SIZE										TOTAL QTY	REMARKS
					5/6 YEARS	6/7 YEARS	7/8 YEARS	8/9 YEARS	9/10 YEARS	10/11 YEARS	11/12 YEARS	12/13 YEARS	13/14 YEARS	14/15 YEARS		
				ZIPPER LENGTH	9.0CM	9.5CM	9.5CM	10.0CM	10.0CM	10.5CM	11.0CM	12.0CM	13.0CM	14.0CM		
1	BLACK SKINNY STRETCH TRS	BLACK	ZIPPER NO 4.5 AS PER YOUR DEVELOPED SAMPLE	BLACK	7921	9274	10447	14915	10720	12611	13352	6180	5947	3635	9894	1. ALL TESTING PARAMETERS SHOULD PASS
															96904	

NOTE: DELAY DELIVERY NOT ACCEPTABLE



Zipper YKK type 4- same as last season!

Accessories card

Accessory card for 283- 42-013

Button and rivets: 1:1 like last season



But in colorway of accessories of every single style:

Style 380724

1:1 like last season's antique silver.



Style 380734



Only for color:

Style 380744



Only for color:

Hand tag

PRODUCT REF: / ORDERING CODE:
PRIDM-SM-1571

DESCRIPTION:
MENS DENIM CO. CORE SWING TICKET
FOR USE WITH CORE DENIM AND DENIM OTHER PRODUCTS
NB: THIS IS THE SAME ARTWORK AS THE WOMENS DENIM OTHER SWING: PRIDW-SW-1471

SPECIFICATION:
SIZE:
50MM X 90MM
SUBSTRATE:
SS06SM PRINTSPEED
FINISH:
TRIM, DRILL + STRING*
PRINT:
PMS WARM GREY 2
BLACK (KEY)

* STRING:
180MM BLACK NYLON
STRING WITH A BLACK
PLASTIC SHUTTLELOCK
ATTACHER - ATTACHER
TO BE SUPPLIED WITH
THE ENDS OPEN



PLASTIC SHUTTLELOCK
ATTACHER ORDERING
CODE: PRIDNM2205



GUIDES / NOTES:



FINAL APPROVED VERSION - 25.07.16

PRESENTATION BY DRY / WWW.DRY.UK.COM

Trim card Approval:





CHAPTER-04

Result and discussion

Garments Order Execution:

If buyer all comments are ok, then production running or garments order execution flowing this step:

The merchandising process with correspondence of buyers and merchandiser. In every fast, there is e-mail communication with the buyer. The buyers send a mail with the design specification on the merchandiser to prepare the sample and costing. Then the prepared sample and costing of the sample are sending to the buyer through the mail. If the sample is approved by the buyer, then it is the turn to negotiate the costing. After settling the price, the buyer sends the contract and order sheet to the cotton gold ltd and confirm the delivery time and way. During the time of confirming the order, the buyer opens L/C. The sample development and other important tasks of lyric Garments are elaborately described below-

1. Inquiry of a product:

First, the supplier collects the product from the buyer and inquiry about the product.

2. Lead time/ space availability:

Lead time is the time difference between buyer order confirmation date, date, and delivery date. Within the time, the garment must be delivered.

3. Costing:

Costing means the way of calculating the cost of production of garments. Costing is done considering-

- Fabric price
- Accessories price&
- Cost of making

4. Order confirmation:

An order confirmation is a written confirmation that is issued by the buyer to the manufacturer. It serves as a tool to avoid confusion and mistakes in case the order does not conform to the original offer.

5. Purchase order (P.O):

A buyer generated document that authorizes a purchase transaction. It includes a description of the product, quantities, prices, discounts, payment terms, date of shipment, etc.

6. Guarantee of payment:

A. telegraphic transfer (T.T)

- It is a cash payment. Now it is not used.

B. L/C (Master) provided by the buyer.

- L/C or letter of credit is a document prepared by the buyer to the manufacture.



7. T& A calendar Booking:

T&A or time and action” calendar is made by the manufacturer to complete the production within a specific period.

8. Fabric & accessories booking:

After making of T&A calendar, fabric & accessories booking is necessary. Without fabric, all materials used in garments are called “accessories” or “Trimmings”.

9. back to back L/C:

Back to back L/C is issued on the strength of master L/C. it is issued by the export’s bank to the supplier to produce raw materials. It has 70-80% financial value to master L/C.

10.Sampling:

The process of collecting or making sample is called “sampling”

Types of Garments Sample

a. Proto sample:

Features:

- These samples are made by the manufacturer by available fabric and accessories.
- These samples are made before or after order confirmation.

Purpose:

By these samples buyer checks whether or not the factory can make the garments.

b. Fit sample:

Features:

- These samples are made by the manufacturer by available fabric and accessories.
- These samples are made after order confirmation

Purpose:

By these samples buyer checks the fitness or measurement of the garments.

Pre-production (P.P) Sample:

Features:

- These samples are made by the manufacturer with actual fabric and accessories.
- These samples are made after order confirmation.

Purpose:

Buyer will do bulk production following P.P sample.

D. size set samples:

Features:

- These samples are made in all sizes
- These samples are sent to the buyer
- These samples are made on the production floor

Purpose:

These samples are made only for pp meeting or internal purposes.



E. Production sample:

Features:

- These samples are collected from the production floor while bulk production is running.
- These are sent to the buyer.

Purpose:

By these samples, buyer compares the production sample with the P.P sample.

F. Garments test sample:

Features:

- These samples are collected from the production floor while bulk production is running.
- These are sent to the testing house.

Purpose:

By these samples testing house tests different aspects of the garments and sends “test report” to the buyer and factory.

G. Shipment samples:

Features:

- These samples are not so mandatory
- These are sent to the buyer after the shipment of the products.

Purpose: by these samples buyer compares the production sample with the shipment.

11. Fabric & accessories in house:

Here confirms all fabrics and accessories in their hand.

12. Inspection of the inventory & report making:

Check the quality & quantity of fabrics and accessories in the house. After checking a report is made with the test data.

13. Pre-production (P.P) Meeting:

This meeting is held just before going to the bulk production. The meeting is conducted by the following persons-

- Buying house QC
- Factory QC
- Buying house merchandiser
- Factory merchandiser
- Cutting master
- Pattern master
- Production manager
- Sample man

14. Pattern & marker making for bulk production:

Pattern is a hard paper that is made following each component for a style of garments. Marker is a thin paper that contains all components of different sizes for a particular style of garments.



15. Trial or pilot cutting:

Little amount (for 200-300 pieces of garments) of fabrics are cut for checking the efficiency and production cost of the garments.

16. Bulk cutting:

Here total fabrics required for bulk production are cut.

17. Numbering, bundling & sorting:

After cutting of fabrics numbering, bundling, and sorting process are done. Then cut pieces are sent to the sewing section.

18. Production line set-up:

Production line set-up is the arrangement of sewing machines where the input of the first machine is cutting part of the fabrics and the output of the last machine is complete garments.

19. Sewing:

Cutting pieces are attached by sewing to make the complete garment. Different types of sewing machines are used in the production line.

20. Finishing:

Finishing includes ironing. Packing, cartooning, etc.

21. Pre-final inspection:

This type of inspection is done only by factory Q.C It may be at the end of the production line.

Final Inspection

- The AQL inspection takes the samples from a good, inspects them, and depends on the quality of samples inspected and decides to accept or reject them.
- The standard is based on Military standard 105D(MIL-STD-105D)
- It provides the sampling plans, the number of samples to be inspected and the acceptable quality level (AQL)
- AQL 1.5 is applied to very severe inspection on high-class expensive items.
- AQL 2.5 is applied when textile of normal/good quality are involved.
- There are four types of sampling plans – single, double, multiple, and sequential.
- Each sampling plan can be performed in three levels – normal, tightened, and reduced, depending on the quality of products.
- In the garment industry, single and double normal sampling plans are applied.
- The sample size code letter shows different lot sizes to different code letters.
- There are seven inspection levels, four for general inspection and three for special inspection.
- For garment inspection, general inspection level II would be used.

Single sampling plan for normal inspection:

Sample Size	Acceptable Quality Levels (Normal Inspection)																							
	0.065		0.10		0.15		0.25		0.40		0.65		1.0		1.5		2.5		4.0		6.5			
	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re
2																								
3																								
5																								
8																								
13																								
20																								
32																								
50																								
80																								
125																								
200																								
315																								
500																								
800																								
1250																								
2000																								

↑ Use first sampling plan above arrow: if sample size equals or exceeds lot or Batch size, do 100 percent inspection.

↓ Use first sampling plan below arrow AC: Acceptance number Re: refection number

Example for single sampling plan – normal inspection:

Assume AQL is 2.5% and lot size is 600 garment, find out the following:


- The total number of samples needs to inspect
- The acceptable number of the samples
- The rejection number of the samples

Answer:

- First, form table 1 find out the code letter for lot size of 600 and inspection level II IS “J”
- From table 2 (singles sampling plan), the letter “J” corresponds to sample sizes of “80”
- So, 80 samples are needed to inspector us of 600
- At AQL 2.5% if defective garments are less than or equal to 5, the whole loss will be Accepted, if it is found to be 6 or more, whole lots will be rejected.



INSPECTION REPORT



PADMA TEXTILES LIMITED.

Inspection Certificate

Factory SATURN TEXTILES LTD	Name of Auditor KH. FAZLID	Date 07/02/2018
Buyer PRIMARK	Style 9103501	PO No 20
Item 7 B Street Twill Long	Lot Qty. 2403208	AQL 2.5
Sample Qty. (815)S	Ship Qty. 2403205	Excess/ Short Qty. nil

Fabric Description: **987.07cm 2. 200% cotton, twill**

Type of Audit
 Inline: Pre Final: Final:

	Accept	Reject	Comments
Sample Audit:			
Colour/Fabric Audit:			
Material Audit:			
Packaging Audit:			
All Ticketing:			
Carton Label:			
Pcs Per Carton:	20/24 Pcs (Ratio)		

LABELING

Size: 77 & YRS 11/15 YRS	Country of Origin: BAGLADESH
-------------------------------------	-------------------------------------

	Accept	Reject	Comments
Size Audit			
Main Label Audit			
Care Label Audit			
Special Label Audit			
Print, Emb & Wash			

Print Audit: **A7**

Emb Audit: _____

Wash Audit: _____

Ttl No of Ctn: **1102** Round Off: **53** Inspection Ctn No: **21, 24, 25, 19, 22, 17, 22, 11, 22, 44, 66, 99, 135, 162, 180, 216, 243, 270, 324, 36, 64, 80, 96, 112, 128, 144, 160, 176, 192, 208, 224, 240, 256, 272, 288, 304, 320, 336, 352, 368, 384, 400, 416, 432, 448, 464, 480, 496, 512, 528, 544, 560, 576, 592, 608, 624, 640, 656, 672, 688, 704, 720, 736, 752, 768, 784, 800, 816, 832, 848, 864, 880, 896, 912, 928, 944, 960, 976, 992, 1008, 1024, 1040, 1056, 1072, 1088, 1104, 1120, 1136, 1152, 1168, 1184, 1200, 1216, 1232, 1248, 1264, 1280, 1296, 1312, 1328, 1344, 1360, 1376, 1392, 1408, 1424, 1440, 1456, 1472, 1488, 1504, 1520, 1536, 1552, 1568, 1584, 1600, 1616, 1632, 1648, 1664, 1680, 1696, 1712, 1728, 1744, 1760, 1776, 1792, 1808, 1824, 1840, 1856, 1872, 1888, 1904, 1920, 1936, 1952, 1968, 1984, 2000, 2016, 2032, 2048, 2064, 2080, 2096, 2112, 2128, 2144, 2160, 2176, 2192, 2208, 2224, 2240, 2256, 2272, 2288, 2304, 2320, 2336, 2352, 2368, 2384, 2400, 2416, 2432, 2448, 2464, 2480, 2496, 2512, 2528, 2544, 2560, 2576, 2592, 2608, 2624, 2640, 2656, 2672, 2688, 2704, 2720, 2736, 2752, 2768, 2784, 2800, 2816, 2832, 2848, 2864, 2880, 2896, 2912, 2928, 2944, 2960, 2976, 2992, 3008, 3024, 3040, 3056, 3072, 3088, 3104, 3120, 3136, 3152, 3168, 3184, 3200, 3216, 3232, 3248, 3264, 3280, 3296, 3312, 3328, 3344, 3360, 3376, 3392, 3408, 3424, 3440, 3456, 3472, 3488, 3504, 3520, 3536, 3552, 3568, 3584, 3600, 3616, 3632, 3648, 3664, 3680, 3696, 3712, 3728, 3744, 3760, 3776, 3792, 3808, 3824, 3840, 3856, 3872, 3888, 3904, 3920, 3936, 3952, 3968, 3984, 4000, 4016, 4032, 4048, 4064, 4080, 4096, 4112, 4128, 4144, 4160, 4176, 4192, 4208, 4224, 4240, 4256, 4272, 4288, 4304, 4320, 4336, 4352, 4368, 4384, 4400, 4416, 4432, 4448, 4464, 4480, 4496, 4512, 4528, 4544, 4560, 4576, 4592, 4608, 4624, 4640, 4656, 4672, 4688, 4704, 4720, 4736, 4752, 4768, 4784, 4800, 4816, 4832, 4848, 4864, 4880, 4896, 4912, 4928, 4944, 4960, 4976, 4992, 5008, 5024, 5040, 5056, 5072, 5088, 5104, 5120, 5136, 5152, 5168, 5184, 5200, 5216, 5232, 5248, 5264, 5280, 5296, 5312, 5328, 5344, 5360, 5376, 5392, 5408, 5424, 5440, 5456, 5472, 5488, 5504, 5520, 5536, 5552, 5568, 5584, 5600, 5616, 5632, 5648, 5664, 5680, 5696, 5712, 5728, 5744, 5760, 5776, 5792, 5808, 5824, 5840, 5856, 5872, 5888, 5904, 5920, 5936, 5952, 5968, 5984, 6000, 6016, 6032, 6048, 6064, 6080, 6096, 6112, 6128, 6144, 6160, 6176, 6192, 6208, 6224, 6240, 6256, 6272, 6288, 6304, 6320, 6336, 6352, 6368, 6384, 6400, 6416, 6432, 6448, 6464, 6480, 6496, 6512, 6528, 6544, 6560, 6576, 6592, 6608, 6624, 6640, 6656, 6672, 6688, 6704, 6720, 6736, 6752, 6768, 6784, 6800, 6816, 6832, 6848, 6864, 6880, 6896, 6912, 6928, 6944, 6960, 6976, 6992, 7008, 7024, 7040, 7056, 7072, 7088, 7104, 7120, 7136, 7152, 7168, 7184, 7200, 7216, 7232, 7248, 7264, 7280, 7296, 7312, 7328, 7344, 7360, 7376, 7392, 7408, 7424, 7440, 7456, 7472, 7488, 7504, 7520, 7536, 7552, 7568, 7584, 7600, 7616, 7632, 7648, 7664, 7680, 7696, 7712, 7728, 7744, 7760, 7776, 7792, 7808, 7824, 7840, 7856, 7872, 7888, 7904, 7920, 7936, 7952, 7968, 7984, 8000, 8016, 8032, 8048, 8064, 8080, 8096, 8112, 8128, 8144, 8160, 8176, 8192, 8208, 8224, 8240, 8256, 8272, 8288, 8304, 8320, 8336, 8352, 8368, 8384, 8400, 8416, 8432, 8448, 8464, 8480, 8496, 8512, 8528, 8544, 8560, 8576, 8592, 8608, 8624, 8640, 8656, 8672, 8688, 8704, 8720, 8736, 8752, 8768, 8784, 8800, 8816, 8832, 8848, 8864, 8880, 8896, 8912, 8928, 8944, 8960, 8976, 8992, 9008, 9024, 9040, 9056, 9072, 9088, 9104, 9120, 9136, 9152, 9168, 9184, 9200, 9216, 9232, 9248, 9264, 9280, 9296, 9312, 9328, 9344, 9360, 9376, 9392, 9408, 9424, 9440, 9456, 9472, 9488, 9504, 9520, 9536, 9552, 9568, 9584, 9600, 9616, 9632, 9648, 9664, 9680, 9696, 9712, 9728, 9744, 9760, 9776, 9792, 9808, 9824, 9840, 9856, 9872, 9888, 9904, 9920, 9936, 9952, 9968, 9984, 10000**

Measurement Comments: **27mm core handle**

Packing Comments: **all**

Comments/Action Required:
**(A.B. Brown two color two color printing shade, black, blue (35),
 D/O - B-207673, NAVY - D/O - B-212387 - C/W NO (62) .)**

All Risk Assessments/ Seal Comments Have Been Actioned.

Result: Pass Rescreen
 Fail Held Up

Factory Seal & Signature	Auditor Signature	Date:
		07/02/2018



Shipment & Delivery

Shipment & Delivery:

1. Regular follow up is essential to:
 - *Ensure goods are handed over to the forwarder.
 - *Ensure the forwarder books space for timely delivery of the goods.
 - *Ensure staffing of goods is conducted.
 - *Ensure the date of departure is as per the booking.
2. Obtain vessel details from commercial department & advise buyer.
3. Receive acknowledgment of goods from buyer.
4. Update order checklist format enclosed.
5. Update the excel sheet accordingly format enclosed.



CONCLUSION

Garment merchandising is one of the important job in the woven wear sector. By preparing this report we got a very clear concept about the Garment merchandising activities. From this report we got a clear concept about the order collection system, Inquiry sheet, measurement list, art work, Costing and consumption, Price quotation, Purchase order sheet, Fabric and accessories booking system, Sampling procedure, production follow up, Final inspection system, banking procedure to execute the export order, LC analysis etc. These all the activities are very much important job for any Merchandising. Today's garments fully depend on merchandising. A good merchandiser can develop the quality of product and increase the sales of the product.

Merchandising is a big job and is a complex one. It is so much important in our textile industry.

Undoubting this project work will be very helpful in our career life in the Merchandising Sector.